

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problems Mailbox.**

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
8 February 2001 (08.02.2001)

PCT

(10) International Publication Number
WO 01/08654 A1

(51) International Patent Classification⁷: A61K 7/48, 7/50, 7/06

(21) International Application Number: PCT/EP00/06991

(22) International Filing Date: 21 July 2000 (21.07.2000)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/146,995 3 August 1999 (03.08.1999) US

(71) Applicant (for AE, AG, AU, BB, BZ, CA, CY, GB, GD, GH, GM, IE, IL, KE, LC, LK, LS, MN, MW, NZ, SD, SG, SL, SZ, TT, TZ, UG, ZA, ZW only): UNILEVER PLC [GB/GB]; Unilever House, Blackfriars, London EC4P 4BQ (GB).

(71) Applicant (for all designated States except AE, AG, AU, BB, BZ, CA, CY, GB, GD, GH, GM, IE, IL, IN, KE, LC, LK, LS, MN, MW, NZ, SD, SG, SL, SZ, TT, TZ, UG, ZA, ZW): UNILEVER NV [NL/NL]; Weena 455, NL-3013 AL Rotterdam (NL).

(71) Applicant (for IN only): HINDUSTAN LEVER LIMITED [IN/IN]; Hindustan Lever House, 165/166 Backbay Reclamation, Maharashtra, 400 020 Mumbai (IN).

(72) Inventor: JANCHITRAPONVEJ, Ben; Unilever Home & Personal Care USA, 3100 East Golf Road, Rolling Meadows, Chicago, IL 60008 (US).

(74) Agents: ROTS, Maria, Johanna, Francisca et al.; Unilever PLC, Patent Department, Colworth House, Sharnbrook, Bedford, Bedfordshire MK44 1LQ (GB).

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZW.

(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

- With international search report.
- Before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments.

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: SELF-WARMING RINSE CARE COMPOSITIONS

(57) Abstract: An anhydrous or substantially anhydrous self-warming rinse-out composition which comprises: a) a glycol, b) a quaternary ammonium compound, c) an amidoamine, and d) a silicone.



WO 01/08654 A1

- 1 -

SELF-WARMING RINSE CARE COMPOSITIONS

Technical Field

5 This invention relates to self-warming rinse-out hair care compositions with improved rheology and conditioning properties. More particularly, this invention relates to such compositions containing quaternary ammonium, amidoamine and silicone compounds.

Background of the Invention

10 It is desirable to provide self-warming hair care compositions. These rinse-out compositions, which are typically in anhydrous form, are first applied to the hair, and then contacted with water to generate heat and give a perception of warmth to the user. The perception of warmth is desirable because it serves as a signal or cue to the user that the composition works, and provides warmth and relaxation.

20 Alternatively, water could be applied to hair first and then the rinse-out compositions could be applied, or water and rinse-out compositions could be applied simultaneously to the hair. All of these methods would generate heat.

25 Known anhydrous self-warming rinse-out hair care compositions based on the use of glycol in anhydrous form, have deficiencies in rheology and conditioning capability. Hence there is a need for self-warming rinse-out hair care compositions with improved rheology and conditioning properties.

30

- 2 -

Publications and products which relate to the field of the invention are as follows:

The Product: Lux Self-Warming Conditioner Treatment -
1998.

Product Label from the Andrew Jergens Company, for the Biore Facial Musk - copyright 1998. The Biore Self-Heating Mask is a facial mask which contains sodium silicoaluminate. On contact with water, this mask heats up.

U.S. 5,328,685 describes a clear conditioning composition comprising an amidoamine salt, said amidoamine salt comprising an amidoamine compound of a specified formula that is neutralized with a suitable acid.

Summary of the Invention

The invention relates to an anhydrous or substantially anhydrous self-warming rinse-out hair care composition which comprises:

- a) at least one glycol;
- b) at least one quaternary ammonium compound;
- c) at least one amidoamine; and
- d) at least one silicone.

Compositions of the invention can take the form of conditioners, shampoos, or 2 in 1 products.

The invention also relates to a method for deep conditioning the hair with self-warming and/or cleansing the hair with

- 3 -

self-warming, which comprises contacting the hair with a composition of the invention and with water.

The invention also relates to a process for preparing a composition of the invention.

Detailed Description of the Invention

As used herein wt% means % by weight of the total composition unless otherwise specified. Degrees are in degrees Celsius unless otherwise specified. "Substantially anhydrous" means less than about 2 wt%, or more preferably less than about 1 wt% of water. "Self-warming" means that when a composition of the invention is contacted with water, heat is evolved and the resulting composition may rise in temperature.

Compositions of the invention are anhydrous or substantially anhydrous rinse-off hair care compositions. Compositions of the invention comprise:

- a) at least one glycol;
- b) at least one quaternary ammonium compound;
- c) at least one amidoamine; and
- d) at least one silicone.

More specifically, compositions of the invention can comprise:

- a) from about 30% to about 95% glycol;
- b) from about 1% to about 10% quaternary ammonium compound;

- 4 -

- c) from about 0.05% to about 5 % amidoamine; and
- d) from about 0.05% to about 5% silicone.

As noted above, the compositions of the invention are either anhydrous or substantially anhydrous. The compositions of the invention generate heat upon coming into contact with water. This heat is called the "heat of dissolution of glycol". Since this heat is to be generated when the composition is being used by the consumer, water must be kept from the compositions of the invention until used by the consumer. This is why the compositions of the invention are either anhydrous or substantially anhydrous.

What follows is a description of the ingredients used in the compositions of the invention.

Glycols

The following list of glycols which may be used in compositions of the invention is meant to be illustrative and not limiting. These glycols can be hydrophilic glycols such as the following: propylene glycol, ethylene glycol, glycerin, butylene glycol and mixtures thereof.

Polyethylene glycols which can be used in compositions of the invention are as follows: PEG, -4, -6, -8, -9, -10, -12, -14, -16, -18, -20, -200, -900, and -600. Also included are beheneth -5 and -10, PEG-7 betanophthol and PEG-15 butanediol. Also included are buteth-3 carboxylic acid, butoxynol -5 and -1; PEG-8, C12-C18 ester, C12-13 pareth -7 carboxylic acid; C11-C15 pareth -7 carboxylic acid, C12-C15 pareth -7 carboxylic acid, C1 1 -1 5 pareth-7 carboxylic

- 5 -

acid, C12 -15 pareth-7 carboxylic acid, C14 -15 pareth-8 carboxylic acid, PEG-8 caprate, PEG-8 caprylate, PEG-8 caprate/caprylate, PEG -6, and -8 caprylic/capric glycerides, capryleth -6 and -9 carboxylic acids, ate, PEG-8 caprylate. Also included are cetareth -2, -3, -4, -5, -5, -6, -7, -8, -10, , -11, -12, -13, -15, -6, -17, -18, and -20; choleth -10 and -20; PEG-3 cocamide, PEG-5 cocamide, PEG-6 cocamide, PEG-7 cocamide, PEG-11 cocamide, PEG-20 cocamide; PEG-2 cocamine, PEG-3 cocamine, PEG-5 cocamine, PEG-10 cocamine, PEG-15 cocamine, and PEG-20 cocamine; PEG-5 cocoate, PEG-8 cocoate, PEG-15 cocoate; coceth-3, 5, and -8; PEG-2 dilaurate, PEG-4 dilaurate, PEG-6 dilaurate, PEG-8 dilaurate, PEG-12 dilaurate, PEG-20 dilaurate, PEG-4 dioleate, PEG6 dioleate, PEG-8 dioleate, PEG-10 dioleate, PEG-12 dioleate, and isosteareth-2, isosteareth-3, isosteareth-10, isosteareth-12, and isosteareth-20; isoceteth-10, and -20; isodeceth -4, -5, and -6; isostereath -2, -3, 10, -12, and -20; PEG-3 lauramine oxide; PEG-2 laurate, PEG-4 laurate, PEG-6 laurate, PEG-8 laurate, PEG-9 laurate, PEG-10 laurate, PEG-12 laurate, PEG-14 laurate, and PEG-20 laurate; laureth -1, -2, -3, -4, -5, -6, -7, -8, -9, -10, -11, -12, -13, -14, -15, -16, and -20; oeth 2, -3, -4, -5, -6, -7, -8, -9, -10, 12, -15, -16, and -20; stereath -2, -3, -4, -5, -6, -7, -10, -11, -13, -14, -15, -16, and -20; and trideceth -3, -5, -6, -9, -10, -11, -12, and -15.

- 6 -

Quaternary Ammonium Compounds

The following list of quaternary ammonium compounds which may be included in the compositions of the invention is intended to be illustrative and not limiting.

These compounds have the general structural formula: $N[R_1 R_2 R_3 R_4]^+ X^-$ where R_1 is an alkyl group including from about 8 to about 18 carbon atoms, R_2 is selected from the group consisting of an alkyl group including from about 8 to about 18 carbon atoms, a hydrogen atom, a methyl group, an ethyl group, a hydroxymethyl group and a hydroxyethyl group, R_3 is selected from the group consisting of a benzyl group, a hydrogen atom, a methyl group, an ethyl group, a hydroxymethyl group and a hydroxyethyl group, R_4 is selected from the group consisting of a hydrogen atom, a methyl group, an ethyl group, a hydroxymethyl group, and a hydroxyethyl group; and X is an anion. The quaternary nitrogen of the quaternary ammonium compound can also be a component of a heterocyclic moiety such as morpholine or pyridine. The anion can be an anion such as chloride, methosulfate, ethosulfate, nitrate, bromide, tosylate, acetate or phosphate.

The quaternary ammonium compounds have one or two long chain alkyl groups having from about 8 to about 18 carbon atoms. the long chain alkyl groups can also include in addition to, or in replacement of carbon and hydrogen atoms, ether linkages or similar water solubilizing linkages the remaining two or three substituents of the quaternary nitrogen can be hydrogen or benzyl; or short chain alkyl or hydroxyalkyl groups such as methyl ethylhydroxymethyl or

- 7 -

hydroxyethyl groups, or combinations thereof either diether of the same or different identity.

Exemplary quaternary ammonium compounds include but are not limited to lauratrium chloride, quaternium -16, lauralkonium chloride, dicetyldimonium chloride, cetylpyridinium chloride, soyatrium chloride, mytrimonium chloride, cetrimonium chloride, PEG-2 cocomonium chloride, PEG 2 cocoyl quaternium -4, PEG 2 oleyl quaternium 4 polyquaternium -6, -7, -11, -5, -24, and mixtures thereof. these quaternary ammonium compounds are described in U.S. Patent 5,656,280 which is hereby incorporated by reference. Other water dispersible ammonium compounds include distearyl dimonium chloride, and behenyl trimonium chloride.

Amidoamines

The following list of amidoamines which may be used in compositions of the invention is meant to be illustrative and not limiting. These amide amines included those described in U.S. Patent 5,328,685, which is hereby incorporated by reference.

Amidoamines can include diethylaminoethylstearamine, isosteamidopropyl dimethylamine, cocamide propyldimethylamine, ricinoleamido propyldimethylamine, oleamidopropyldimethylamine, behenamidopropyl dimethylamine, palmitamidopropyl dimethylamine, stearamido ethyldiethylamine, stearamidopropyldimethylamine, soy amidopropyl dimethylamine, and dimethylaminopropyl myristamide.

- 8 -

Without wishing to be bound by any theory, it is believed that the compositions of the invention, function as conditioners, for example, because the amidoamine acts as a deposition aid for the silicone. Again an important feature of the compositions of the invention is that they contain at least one amidoamine and at least one silicone.

Silicones

10 The following list of silicones which may be used in compositions of the invention is meant to be illustrative and not limiting. These silicones are as follows: a polyalkyl siloxane, a polyaryl siloxane or a polyalkylaryl siloxane.

15 Mixtures of volatile silicones such as cyclotetrasiloxane, cyclopentasiloxane, or cyclohexasiloxane are useful. Mixtures of the non-volatile silicone compounds are also useful. The so-called "rigid silicones", as described in
20 U.S. Patent 4,902,499, having a viscosity above 600,000 cs at 20C and a weight average molecular weight of at least about 500,000, also are useful in compositions of the present invention. A phenyltrimethicone also is useful as a non-volatile silicone compound. Also useful is a mixture of
25 a low molecular weight silicone fluid and a higher molecular weight silicone gum. Silicones which are useful in compositions of the invention are described in US patent 5,656,280.

Non-volatile silicones include siloxane or siloxane mixtures
30 having a viscosity of greater than 10 centistokes. Non-limiting examples include dimethicone, dimethiconol, amodimethicones, phenyl trimethicone and silicone copolyols.

- 9 -

Any combination of silicones and amidoamines listed just above are preferred for use in compositions of the invention.

5
Another important feature of the present invention is that the compositions have a viscosity in the range of from about 1,000 or 2,000 centistokes to about 30,000 centistokes, more preferably from about 5,000 centistokes to about 18,000
10 centistokes. This viscosity is achieved by using one or more of the quaternary ammonium compounds described above. Because the composition has the above described viscosities, its use with water, which activates the glycol dissolution system generates heat, and causes the consumer to have the
15 perception of warmth.

Optional Ingredients

Conditioner materials in general may be selected from the
20 group consisting of quaternary ammonium compounds, amidoamines, silicones, cationic polymers, and hydrocarbons and fatty alcohol either alone or together with the proviso that there must be included in compositions of the invention at least one amidoamine, at least one quaternary ammonium
25 and at least one silicone.

The following list of fatty alcohols which may be used in compositions of the invention is meant to be illustrative and not limiting. These fatty alcohols include a fatty
30 alcohol or fatty acid, or derivative thereof, or a mixture of any of these having a chain length of from about 8 to about 36 carbon atoms. More preferably from about 12 to

- 10 -

about 22 carbon atoms. These materials may be predominantly linear or may be branched. Preferred are stearyl alcohol, cetyl alcohol, behenyl alcohol, lauryl alcohol, myristyl alcohol, and coco alcohol.

5 The following list of fatty alcohols which may be used in compositions of the invention is meant to be illustrative and not limiting. These fatty alcohols include a fatty alcohol or fatty acid, or derivative thereof, or a mixture
10 of any of these having a chain length of from about 8 to about 36 carbon atoms. More preferably from about 12 to about 22 carbon atoms. These materials may be predominantly linear or may be branched. Preferred are stearyl alcohol, cetyl alcohol, behenyl alcohol, lauryl alcohol, myristyl
15 alcohol, and coco alcohol.

Nonionic surfactants suitable for use in compositions of the invention include condensation products of aliphatic C8-C18 primary or secondary linear or branched chain alcohols or
20 phenols with alkylene oxides, usually ethylene oxide, and generally having from 6 to 30 ethylene oxide groups.

Other suitable nonionics include mono- or di-alkyl alkanolamides. Examples include coco mono- or
25 diethanolamide and coco mono-isopropanolamide. Further suitable nonionic surfactants are the alkylpolyglycosides (APG's). Typically, the APG is one which comprises an alkyl group connected (optionally via a bridging group) to a block of one or more glycosyl groups.

30 Amphoteric and zwitterionic surfactants suitable for use in compositions of the invention may include alkyl amine

- 11 -

oxides, alkyl betaines, alkyl amidopropyl betaines, alkyl
sulphobetaines (sultaines), alkyl glycinate, alkyl
carboxyglycinates, alkyl amphopropionates,
alkylamphoglycinates alkyl amidopropyl hydroxysultaines,
acyl taurates and acyl glutamates, wherein the alkyl and
acyl groups have from 8 to 19 carbon atoms.

Examples include lauryl amine oxide, cocodimethyl
sulphopropyl betaine and preferably lauryl betaine,
cocamidopropyl betaine and sodium cocamphopropionate.

Further surfactants which may be suitable for use in
conditioning shampoos in accordance with the invention
include one or more anionic surfactants instead of or in
addition to any of those surfactants mentioned above. Those
surfactants must be dispersed or mixed in glycols, PEGS,
etc.

Suitable anionic surfactants are the alkyl sulphates, alkyl
either sulphates, alkaryl sulphonates, alkaroyl
isethionates, alkyl succinate, alkyl sulphosuccinates, N-
alkoyl sarcosinates, alkyl phosphates, alkyl ether
phosphates, alkyl ether carboxylates, and alfo-olefin
sulphonates, especially their sodium, magnesium, ammonium
and mono-, di- and triethanolamine salts. The alkyl and
acyl groups generally contain from 8 to 18 carbon atoms and
may be unsaturated. The alkyl ether sulphates, alkyl ether
phosphates and alkyl ether carboxylates may contain from 1
to 10 ethylene oxide or propylene oxide units per molecule,
and preferably contain 2 to 3 ethylene oxide units per
molecule.

- 12 -

Examples of suitable anionic surfactants include sodium oleyl succinate, ammonium lauryl sulposuccinate, ammonium lauryl sulphate, sodium dodecylbenzene sulphonate, triethanolamine dodecylbenzene sulphonate, sodium cocoyl isethionate, sodium lauroyl isethionate and sodium N-lauryl sarcosinate. The most preferred anionic surfactants are sodium lauryl sulphate, triethanolamine lauryl sulphate, triethanolamine monolauryl phosphate, sodium lauryl ether sulphate 1 EO, 2EO and 3EO, ammonium lauryl sulphate and ammonium lauryl ether sulphate 1 EO, 2EO and 3EO.

As further optional components for inclusion in the compositions of the invention, the following may be mentioned: pH adjusting agents, viscosity modifiers, cosmetic fillers such as talc, kaolin; pearlescers, opacifiers, suspending agents, preservatives, coloring agents, dyes, proteins, herb and plant extracts, polyols and other moisturizing agents.

Silica may be included in compositions of the invention as a thickener and/or a stabilizer at about 1.5 to about 2.5%.

Other surfactants include alkyl sulfates, alkyl ether sulfonates, alkyl sulfonates, fatty acids, and the like. Many additional anionic cleansing surfactants are described in McCutcheon's, DETERGENTS and EMULSIFIERS 1989 ANNUAL published by McCutcheon's Publishing Company.

Compositions of the invention can be made by using processes which are known in the art or by using processes which are analogous to those known in the art. Compositions of the invention can be made by using starting materials which are

- 13 -

known in the art or by using starting materials which are obtainable from materials that are known in the art.

5 Compositions of the invention may be applied before or after the application of water. Compositions of the invention may be used simultaneously with water.

10 If the composition of the invention is a conditioner, it may be applied to the hair, usually with the fingers, and then rinsed out. If the composition of the invention is a shampoo or a 2 in 1 product, it may be applied to the hair with water, lathered, and then rinsed out.

15 Compositions of the invention which are conditioners are opaque conditioners, generally.

20 Compositions of the invention are made by mixing the glycol and heating to about 65°C to about 70°C for at least 30 minutes; cooling the batch to about 60°C, adding the silicone, cooling to about 45°C, adding more silicone, and fragrance, etc. and further cooling, to about room temperature.

25 The following examples are meant to be illustrative and not limiting.

- 14 -

ExamplesComposition A(Composition of the Invention)

Item	Description	Wt%
1	PEG 200	69.6190
2	CETYL / STEARYL ALCOHOL, 100% ACTIVE	2.5000
3	BEHENTRIMONIUM CHLORIDE	2.0000
4	DICETYLDIMONIUM CHLORIDE/PG, 68%/27ACT	1.0000
5	STEARAMIDOPROPYL DIMETHYLAMINE, 100% ACT	0.5000
6	CITRIC ACID	0.1000
7	STEARETH-2, 99% ACTIVE	1.0000
8	STEARETH-21	1.0000
9	GLYCERIN, USP, 99.7% ACTIVE	18.6000
10	DIMETHICONE 60,000 CS	2.0000
11	CYCLOPENTASILOXANE, 99% ACTIVE	1.0000
12	Minors	up to 100

Manufacturing Steps:

1. Into a manufacturing tank, add item 1 and heat to 70°C;
2. Add items 5 and 6; mix at 30°C;
3. Add items 2, 3 and 4;
4. Add items 7 and 8, mix until homogeneous;
5. Add pre-mix of items 9 and 10 at 60°C;
6. At 40°C add item 11;
7. Add item 12.

- 15 -

Composition B
(Composition of the Invention)

Item	Description	Wt%
1	PEG 200	65.2496
2	STEARAMIDOPROPYL DIMETHYLAMINE	3.0000
3	CITRIC ACID	0.5000
4	DICETYLDIMONIUM CHLORIDE/PG	1.0000
5	BEHENYL ALCOHOL	2.5000
6	BEHENTRIMONIUM CHLORIDE	2.0000
7	SILICA	1.5000
8	GLYCERIN	18.6000
9	DIMETHICONE 60,000 CS	2.0000
10	STEARYL ALCOHOL AND CETEARETH-20	3.0000
11	SILK POWDER	0.0001
12	SODIUM PCA	0.0002
13	DL PANTHENOL	0.0001
14	FRAGRANCE	0.6500

5

Manufacturing Steps:

1. Into a manufacturing tank, add item 1 and beginning to heat to 70°C;
- 10 2. Add items 2 and 3. Mix for 20 minutes;
3. Add item 4;
4. Add item 5;
5. Add item 6;
6. Add item 7;
- 15 7. Add pre-mix of items 8 and 9. Mix the batch for 30 mins;

- 16 -

8. Add item 10;
9. Mix the batch for 30 mins and beginning to cool to 30°C;
10. Add the remaining ingredients;
11. Pass through homogenizer;

The pH of the resulting composition is in the range 6.6 to 7.7. The viscosity is in the range from 7,000 to about 14,000 cps.

Composition I
(Control)

Item	Description	Wt%
1	PEG 200	70.6290
2	DICETYLDIMONIUM CHLORIDE/PG, 68%/27% ACTIVE	2.5000
3	CETYL / STEARYL ALCOHOL, 100% ACTIVE	2.5000
4	STEARETH-2 99%	1.0000
5	STEARETH-21	1.0000
6	DIMETHICONE 60,000 CS	2.0000
7	CYCLOPENTASILOXANE, 99% ACTIVE	1.0000
8	GLYCERIN, USP, 99.7% ACTIVE	18.6000
9	Minors	up to 100

Manufacturing Steps:

1. In the Ross add item 1, heat to 68-72°C;
2. Add item 2;
3. Add item 3;
4. Add item 4;
5. Add item 5;
6. Mix the batch for 40 minutes or until homogeneous;

- 17 -

7. Cool to 60°C;
8. Add a pre-mix of items 6 and 8. Use homomixer, anchor;
9. Cool to 45°C;
10. Add item 7;
- 5 11. Add item 9.

Composition II
(Control)

Item	Description	Wt%
1	PEG 200	70.6500
2	CETYL / STEARYL ALCOHOL, 100% ACTIVE	2.5000
3	BEHENTRIMONIUM CHLORIDE	2.0000
4	DICETYLDIMONIUM CHLORIDE / PG, 68% / 27% ACTIVE	0.5000
5	STEARETH-2, 99% ACTIVE	1.0000
6	STEARETH-21	1.0000
7	GLYLCERIN, USP, 99.7% ACTIVE	18.6000
8	DL-PANTHENOL, 99% ACTIVE	0.1000
9	DIMETHICONE 60,000 CS	2.0000
10	CYCLOPENTASILOXANE, 99% ACTIVE	1.0000
11	FRAGRANCE	0.6500

Manufacturing Steps:

1. In the Ross, add item 1, heat to 65-70°C;
2. Add item 2;
- 15 3. Add item 3;
4. Add item 4
5. Add item 5;
6. Add item 6;

- 18 -

7. Mix the batch for 40 minutes or until homogeneous;
8. Cool to 60°C;
9. Add pre-mix of items 7 and 9; cool to 45°C;
10. Add remaining ingredients.

Composition III

(Control)

Item	Description	Wt%
1	PEG 200	68.1290
2	DICETYLDIMONIUM CHLORIDE / PG, 68% / 27% ACTIVE	2.5000
3	CETYL / STEARYL ALCOHOL, 100% ACTIVE	5.0000
4	STEARETH-2, 99% ACTIVE	1.0000
5	STEARETH-21	1.0000
6	DIMETHICONE 60,000 CS	2.0000
7	CYCLOPENTASILOXANE, 99% ACTIVE	1.0000
8	GLYCERIN, USP, 99.7% ACTIVE	18.6000
9	Minors	up to 100

10 **Manufacturing Steps:**

1. In the Ross, add item 1. Heat to 65-70°C;
2. Add item 2;
3. Add item 3;
- 15 4. Add item 4;
5. Add item 5;
6. Mix for 40 minutes or until batch becomes homogeneous;
7. Cool to 60°C;
8. Add pre-mix of items 6 and 8. Use homomixer, anchor;
- 20 9. Cool to 45°C.

- 19 -

10. Add items 7 and 9.

Lux Composition
(Control)

Item	Description	Wt%
1	GLYCERIN, USP, 99.7% ACTIVE	15.0000
2	DIMETHICONE 60,000 CS	2.0000
3	GLYCERIN, USP, 99.7% ACTIVE	3.6000
4	PEG 200	71.1500
5	CETYL/STEARYL ALCOHOL	2.5000
6	BEHENTRIMONIUM CHLORIDE	2.0000
7	STEARETH-2 99% ACTIVE	1.0000
8	STEARETH-21	1.0000
9	DL-PANTHENOL, 99% ACTIVE	0.1000
10	CYCLOPENTASILOXANE 99% ACTIVE	1.0000
11	FRAGRANCE	0.6500

Manufacturing Steps:

1. In the Ross, add items 4, 5, 7, 8 and 9;
- 10 2. Heat batch to 65-70°C (149-158°F) with anchor cowles and vacuum;
3. Once the batch reaches 65-70°C, mix for 30 minutes;
4. Cool to 60°F
5. Add Glycerin premix to the batch. Use homomixer,
- 15 anchor.
6. Cool to 45°C
7. Add items 10 and 11.

- 20 -

Table 1 : Compositions tested

Composn.	A	B	I	II	III	Lux	Cond. 1	Cond. 2
PEG 200	69.619	65.2496	70.629	70.65	68.129	71.15	0	0
Behenyl Alcohol	0	2.5	0	0	0	0	0	0
Behen- trimonium Chloride	2	2	0	2	0	2	0	0
Dicetyl- dimonium Chloride	1	1	2.5	0.5	2.5	0	2.1	0
Stearamido -propyl Dimethyl- amine	0.5	3	0	0	0	0	0.5	0.5
Citric Acid	0.1	0.5	0	0	0	0	0.09	0
Di- methicone	2	2.0	2	2	2	2	0.1	0
Cyclo- methicone	1	0	1	1	1	1	1.8	1.6
Cetyl/ Stearyl Alcohol	2.5	0	2.5	2.5	5	2.5	3.25	4.72
Glycerin	18.6	18.6	18.6	18.6	18.6	18.6	0	.05
Stearyl Octyl- dimonium Metho- sulfate	0	0	0	0	0	0	0	1.75

- 21 -

In Tables 1 and 2:

- "Lux" is a modification of the Lux self-warming conditioner composition;
 - 5 • "Cond. 1" is a bench-mark commercial "extra body" conditioner, and
 - "Cond. 2" is a bench-mark commercial "extra moisturising" conditioner.
- 10 The conditioning properties of the compositions were assessed by means of a wet combing test using an Instron device, which is a method well-known in the art. The self-warming properties of the compositions were assessed by measuring the temperature rise. The results are presented
- 15 in Table 2.

Table 2

Composition	Combing Force (Instron): Maximum Load	Temp. Increase (°C)
A	10.57	8
B	10.34	8
I	12.68	8
II	12.56	8
III	13.41	8
Lux	14.39	7
Cond. 1	12.77	0
Cond. 2	10.34	0

- 22 -

Compositions A and B have similar wet combing properties to the commercial extra-moisturising conditioner, and superior wet combing properties to all of the other compositions in Table 2, including the commercial extra-body conditioner.

- 5 This improvement in conditioning is achieved without compromising the self-heating capabilities of the hair care composition.

- 23 -

Claims

1. An anhydrous or substantially anhydrous self-warming
rinse-out composition which comprises:
 - a) a glycol,
 - b) a quaternary ammonium compound,
 - c) an amidoamine, and
 - d) a silicone.
2. A composition according to Claim 1 which comprises:
 - a) from about 30% to about 95% glycol,
 - b) from about 1% to about 10% quaternary ammonium
compound,
 - c) from about 0.05% to about 5% amidoamine, and
 - d) from about 0.5% to about 5% silicone.
3. A composition according to claim 1 or claim 2 in the
form of a rinse-out conditioner.
4. A composition according to claim 1 or claim 2 in the
form of a rinse-out shampoo.
5. A composition according to claim 1 or claim 2 in the
form of a 2 in 1 product.
6. A composition according to any preceding claim , in
which the glycol is PEG-200.

- 24 -

7. A composition according to any preceding claim, in which the quaternary ammonium compound is behentrimonium chloride.
- 5 8. A composition according to any preceding claim, in which the amidoamine is stearamidopropyl dimethylamine.
9. A composition according to any preceding claim, in which the silicone is dimethicone (60,000 cs).
- 10 10. A composition according to claim 9, in which the amidoamine is stearamidopropylamine.
11. A method for treating hair which comprises
15 (i) contacting the hair with water and then a composition according to claim 1;
or
(ii) contacting the hair with a composition according
20 to claim 1 and then water;
or
(iii) contacting the hair simultaneously with a composition according to claim 1 and water.

INTERNATIONAL SEARCH REPORT

International Application No.

PCT/EP 00/06991

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 A61K7/48 A61K7/50 A61K7/06

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

WPI Data, PAJ, EPO-Internal, CHEM ABS Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 332 569 A (WOOD ET AL.) 26 July 1994 (1994-07-26) the whole document	1-10
A,P	WO 00 38621 A (UNILEVER) 6 July 2000 (2000-07-06) the whole document	1-10
A	EP 0 617 953 A (HELENE CURTIS INDUSTRIES) 5 October 1994 (1994-10-05) the whole document & US 5 328 685 A 12 July 1994 (1994-07-12) cited in the application	1-10
A	EP 0 027 730 A (JOHNSON COMPANY) 29 April 1981 (1981-04-29) the whole document	1-10

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *G* document member of the same patent family

Date of the actual completion of the international search

12 December 2000

Date of mailing of the international search report

18/12/2000

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Fischer, J.P.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 00/06991

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5332569 A	26-07-1994	AU 3814893 A	08-11-1993
		CA 2131029 A	14-10-1993
		EP 0738139 A	23-10-1996
		WO 9319723 A	14-10-1993
WO 0038621 A	06-07-2000	AU 1982900 A	31-07-2000
EP 617953 A	05-10-1994	US 5328685 A	12-07-1994
		AU 672673 B	10-10-1996
		AU 5913894 A	06-10-1994
		CA 2114605 A	01-10-1994
		DE 69414626 D	24-12-1998
		JP 7002629 A	06-01-1995
		NZ 260188 A	27-01-1995
		US 5556615 A	17-09-1996
EP 27730 A	29-04-1981	JP 56057711 A	20-05-1981
		JP 56077216 A	25-06-1981
		AU 6346880 A	02-07-1981